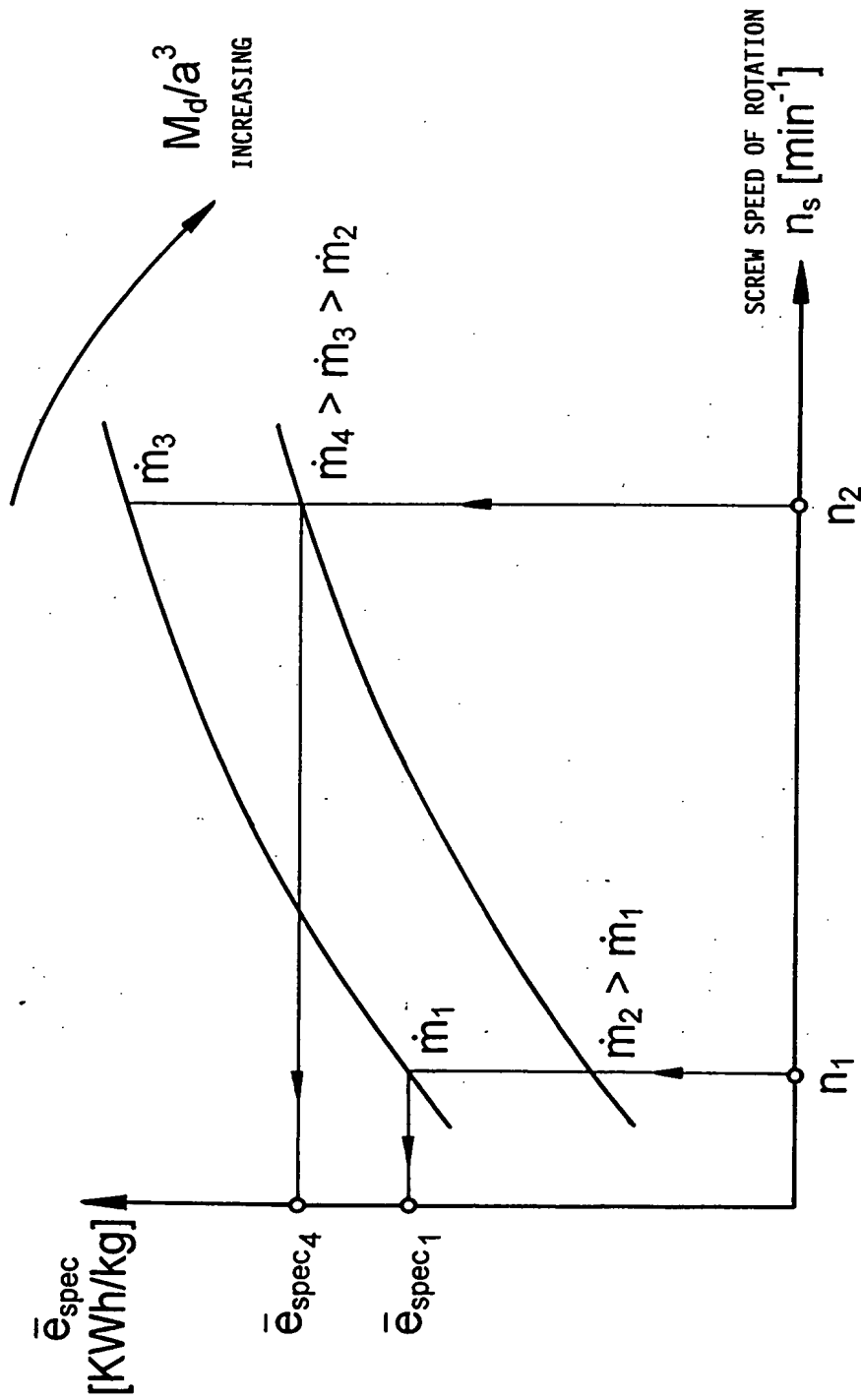


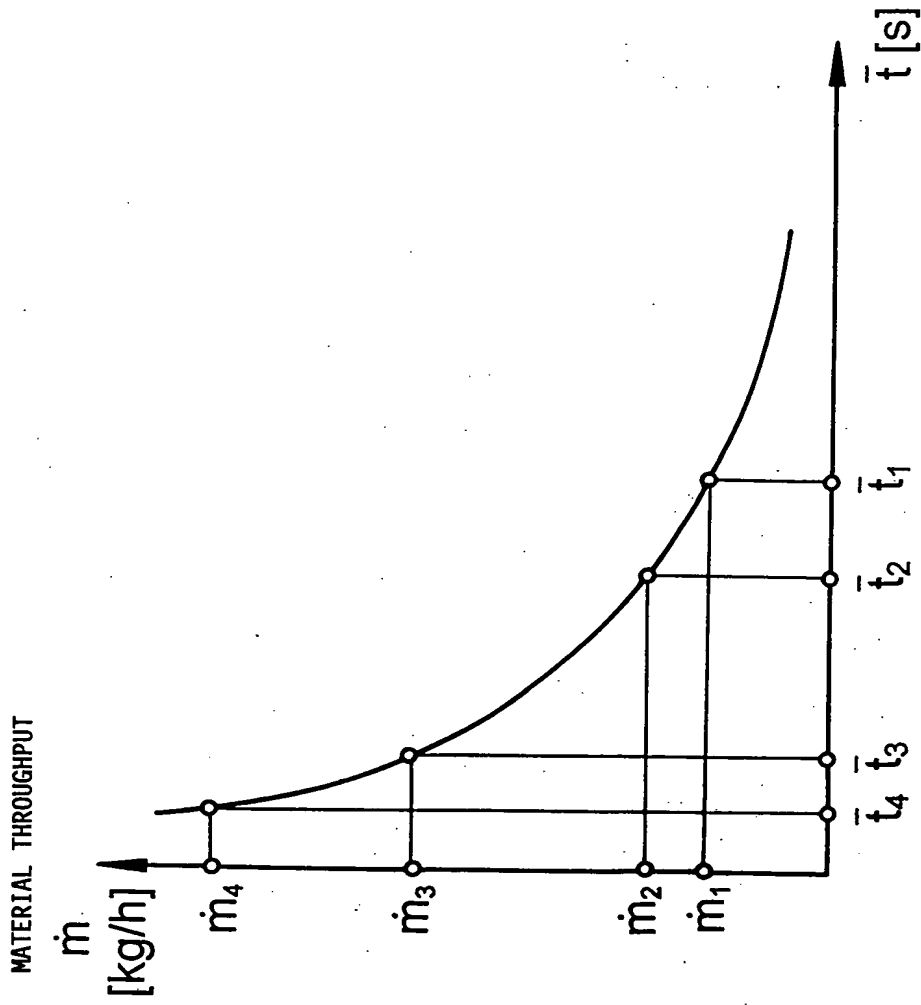
1/2



AVERAGE SPECIFIC ENERGY SUPPLIED

Fig. 1

2/2



AVERAGE DWELL TIME OF THE PRODUCT IN THE EXTRUDER

Fig. 2